ZINKO Hydraulic Jack

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MODEL

ZHP-80A

Aluminum Hydraulic Hand Pump

Operation & Maintenance Manual

Important Receiving Instructions

Visually inspect all components for shipping damage. Shipping damage is NOT covered by warranty. If shipping damage is found, notify carrier at once. The carrier is responsible for all repairs and replacement costs during product shipping.

Safety Information

Read and follow all **instructions**, **warnings**, **cautions** and carefully. Follow all safety precautions to avoid personal injury or property damage during system operation. **ZINKO** is not responsible for damage or injury resulting from unsafe product use, lack of maintenance, or incorrect product and/or system operation. Contact **ZINKO** when in doubt as to the safety precautions and operations. Failure to comply with the following cautions and warnings could cause equipment damage and personal injury.

Caution Remarks Used In This Manual

⚠WARNING **indicates a potential danger that requires correct procedures or practices to avoid personal injury.**

⚠CAUTION **is used to indicate correct operating maintenance procedures and practices to prevent damage to or destruction of equipment or other property.**

Operator Responsibility

It is the operator's responsibility to read and understand all of the following safety statements:

⚠WARNING

1. Make sure that all system components are protected from external sources of damage, such as excessive heat, flame, moving machine parts, sharp edges, and corrosive chemicals.
2. **WEAR PROPER PERSONAL PROTECTIVE GEAR WHEN OPERATING HYDRAULIC EQUIPMENT.**
3. Always check product limitations regarding pressure ratings, load capacities, and setup requirements. The system operating pressure **MUST NOT** exceed the pressure rating of the lowest rated component in the system.
4. **NEVER** set the relief valve to a higher pressure than the maximum rated pressure of the pump. Higher settings may result in equipment damage and/or personal injury.

Installation

Connecting the Pump

1. Thread hose into pump outlet. Use 1-1/2 wraps of Teflon tape (or suitable thread sealant) on hose fitting, leaving the first complete thread free of tape to ensure that tape does not shed into the hydraulic system causing damage. Trim loose ends.
2. Install a pressure gauge in-line from the pump for added safety and better control.
3. Connect the hose(s) to your cylinder or tool.

NOTE: ***For single-acting cylinders:*** Connect one hose from the pump to the cylinder.
For double-acting cylinders: Connect two hoses. Connect one from the pressure port of the pump to the pressure port of the cylinder. Connect another hose from the retract port of the pump to the retract port of the cylinder.

Pump Venting

Vented pumps provide slightly better performance. For pumps with a nylon reservoir, turn vent/fill cap 1/4 turn counter-clockwise to vent. Close vent prior to transporting pump to prevent oil leakage.

NOTE: When operating the pump in the vertical position, the hose end must be pointed down or the pump will pick up air and will not build pressure properly.

Operation

Before Using the Pump

1. Check all system fittings and connections to make sure they are tight and leak-free.
2. Check oil level in reservoir before operating pump. See *Maintenance* on page 2.

⚠WARNING **a) Never add extensions to the pump handle**. Extensions cause unstable pump operation.
b) In certain situations the pump handle can **"kick back"**. Always keep your body to the side of the pump and away from the line of force.

NOTE: To reduce handle effort at high pressure, take short strokes. Maximum leverage is obtained in the last 5 degrees of the stroke.

Using Two-Speed Pumps
These pumps provide two-stage flow. Under no load, the pump operates in the high flow stage for rapid advance. When the load is contracted, the pump automatically shifts to the second stage for building pressure. When pump pressure reaches approximately 200 psi, you must momentarily stop pumping and raise the handle to shift to the high pressure stage. After the pump shifts, pumping takes less effort.

NOTE: For best performance, operate handle at moderate speed during the high flow first stage. Rapid handle speed in the first stage will prevent the pump from delivering a full volume of oil.

Single-Acting Applications with Release Valve
1. Close the release valve by turning clockwise.

⚠CAUTION **Close release valve finger tight ONLY.** Using tools on release valve can damage it and cause the pump to malfunction.

2. Operate pump handle to deliver hydraulic power to the system. Pressure will be maintained until release valve is opened.
3. Open release valve (turn counterclockwise) to release pressure allowing oil to flow back to the reservoir.

Single-Acting Applications with 3-Way Position Manual Valve
1. Shift valve handle to position 1.
2. Operate pump handle to deliver hydraulic power to the system Pressure will be maintained until the valve is shifted.
3. To allow oil to return to the reservoir, shift valve handle to position 2.

Relief Valve Adjustment
All pumps contain a factory set relief valve to prevent over pressurization of the system. Lower pressure settings can be obtained: contact your Authorized Service Center for more information.

Bleeding Air From the System
Removing air from the hydraulic system will help the cylinder to advance and retract smoothly. Air can accumulate in the hydraulic system during the initial setup, or after prolonged use, which causes the cylinder to respond slowly or in an unstable manner.

To Remove Air
1. Position the cylinder at a lower level than the pump and turn the cylinder rod down.
2. With no load on the system and the pump vented, extend and retract the cylinder several times. Air will be released into the pump reservoir. Follow the fluid level instructions for your reservoir type to release the air from the reservoir and top off the fluid supply.

Maintenance
Use only **ZINKO** hydraulic oil with these pumps to promote long pump life and protect your warranty. **ZINKO** seal kits are available for some hand pumps. Contact your **ZINKO** representative for more information on these products and/or other products.

Adding Oil to the Pump

⚠WARNING **Check oil level regularly.** Always add oil with cylinders fully retracted (extended if pull cylinders) or the system will contain more oil than the reservoir can hold.

1. Remove vent/fill cap from reservoir.
2. Fill reservoir only to level mark shown on pump.
3. Remove air from system if necessary. Recheck oil level after removing air.
4. Return vent/fill cap to proper position.

NOTE: Non-vented hand pumps are required to be completely filled with air, or else a vacuum will form preventing oil from flowing out of the pump.

Keeping Oil Lines Clean
When coupler halves are disconnected, always screw on dust caps. Use every precaution to guard unit from dirt entering the system because foreign matter may cause pump, cylinder, or valve failure.

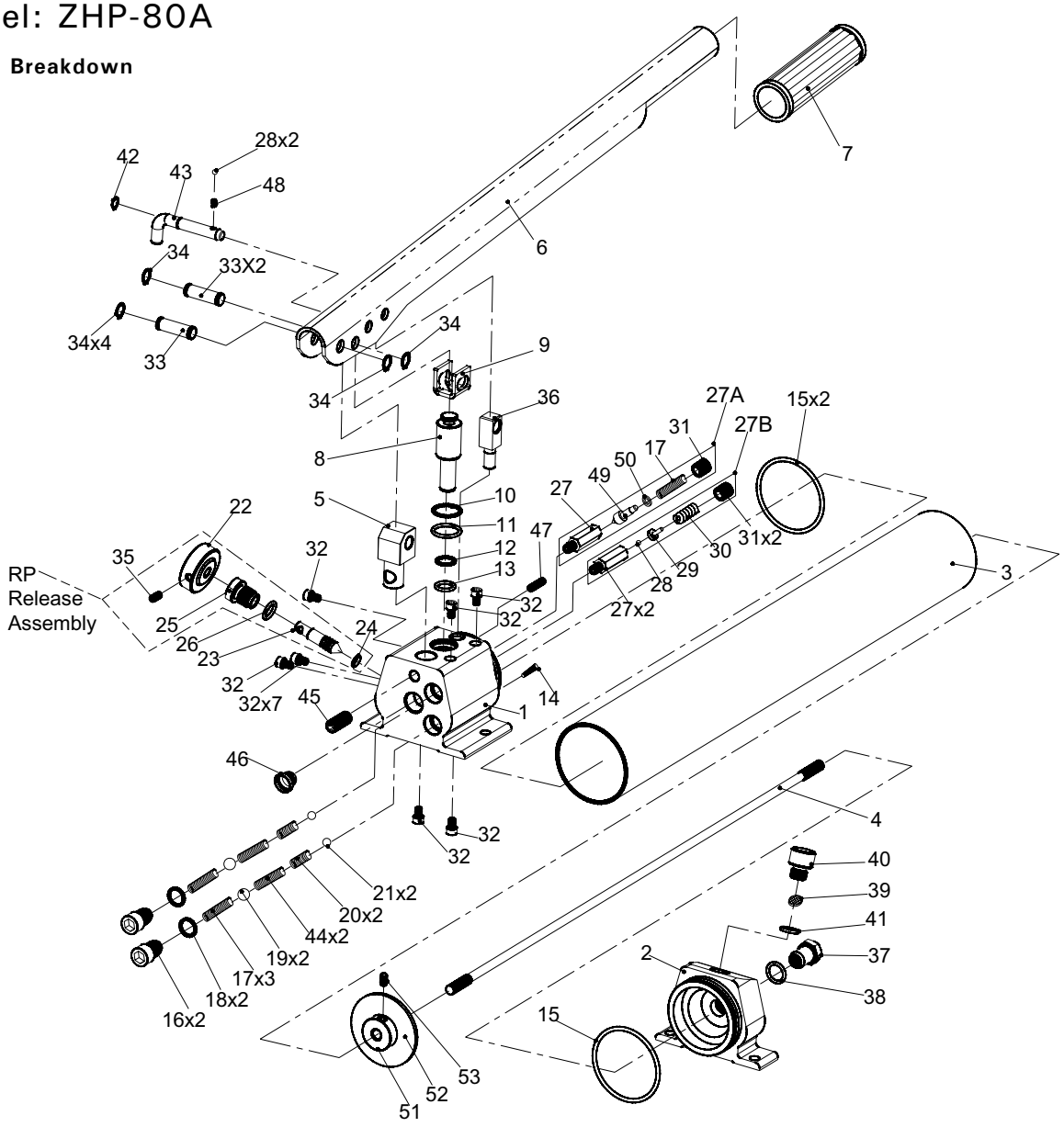
Lubricating the Pump
To extend pump life and improve performance, lubricate the beam pin, cross pin, and piston head and close release valve.

Changing the Oil
1. Drain all oil and refill with clean **ZINKO** oil every 12 months. If pump is used in dirty environments, change oil more often. Be sure to dispose of used oil properly.
2. Remove vent/fill cap or plug from reservoir.
3. Tilt pump to drain out old oil.
4. Replace the vent/fill cap or plug.
5. Regularly use roller bearing grease.

Zinko Hydraulic Jack

Model: ZHP-80A

Parts Breakdown



#	DESCRIPTION
1	Hydraulic Pump
2	Oil Cover Base
3	Oil Tube
4	Axle
5	Base Axle
6	Operation Axle
7	Hand Bar Bush
8	Piston
9	Piston Ring
10	*Back-up Ring
11	*O-Ring
12	*Back-up Ring
13	*O-Ring
14	*Filter
15	*O-Ring
16	Bolt
17	Spring
18	Washer
19	Steel Ball

#	DESCRIPTION
20	Spring
21	Steel Ball
22	Valve Bar
23	Release Screw
24	*O-Ring
25	Release Valve
26	*O-Ring
27A	Valve A Set
27B	Valve B Set
27	Valve Cartridge
28	Steel Ball
29	Axle
30	Spring
31	Screw
32	Bolt
33	Axle
34	C-Ring
35	Screw
36	Handle Axle

#	DESCRIPTION
37	Screw
38	*O-Ring
39	Silencer
40	Oil Inlet Bolt
41	*O-Ring
42	C-Ring
43	Axle
44	Spring
45	Screw
46	*Filter
47	Screw
48	Spring
49	Stud
50	Back-up Ring
51	Axle Bush
52	Axle Bush-2
53	Screw
RP	Repair Kits (All *)
RV	Release Assy

Troubleshooting

PROBLEM	POSSIBLE CAUSE	SOLUTION
Cylinder does not advance, advances slowly, or advances in spurts.	Oil level in pump reservoir is low.	Add oil according to *Maintenance* section (page 2).
	Release valve is open.	Close the release valve.
	Loose hydraulic coupler.	Check that all couplers are fully tightened.
	Load is too heavy.	Do not attempt to lift more than rated tonnage.
	Air trapped in system.	Remove air according to instructions on page 2.
	Cylinder plunger binding.	Check for damage to the cylinder. Have cylinder serviced by a qualified hydraulic technician.
Cylinder advances, but does not hold pressure.	Leaking connection.	Check that all connection are tight and leak free.
	Leaking seals.	Locate leak(s) and have equipment serviced by a qualified hydraulic technician.
	Internal leakage in pump.	Locate leak(s) and have equipment serviced by a qualified hydraulic technician.
Cylinder does not retract, retracts part way, or retracts more slowly than normal.	Release valve close.	Open release valve.
	Pump reservoir is overfilled	Drain oil level to full mark. See page instructions for adding oil.
	Loose hydraulic coupler.	Check that all couplers are fully tightened.
	Air trapped in system.	Remove air according to instructions on page 2.
	Hose I.D. too narrow.	Use larger diameter hydraulic hose.
	Cylinder retraction spring broken or other cylinder damage.	Have cylinder serviced by a qualified service technician.

If the above procedures do not correct the problem, contact your nearest **ZINKO** service facility. When submitting any jack or equipment to be repaired, be sure to state the nature of the problem and indicate whether an estimate of the repair cost is needed.

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